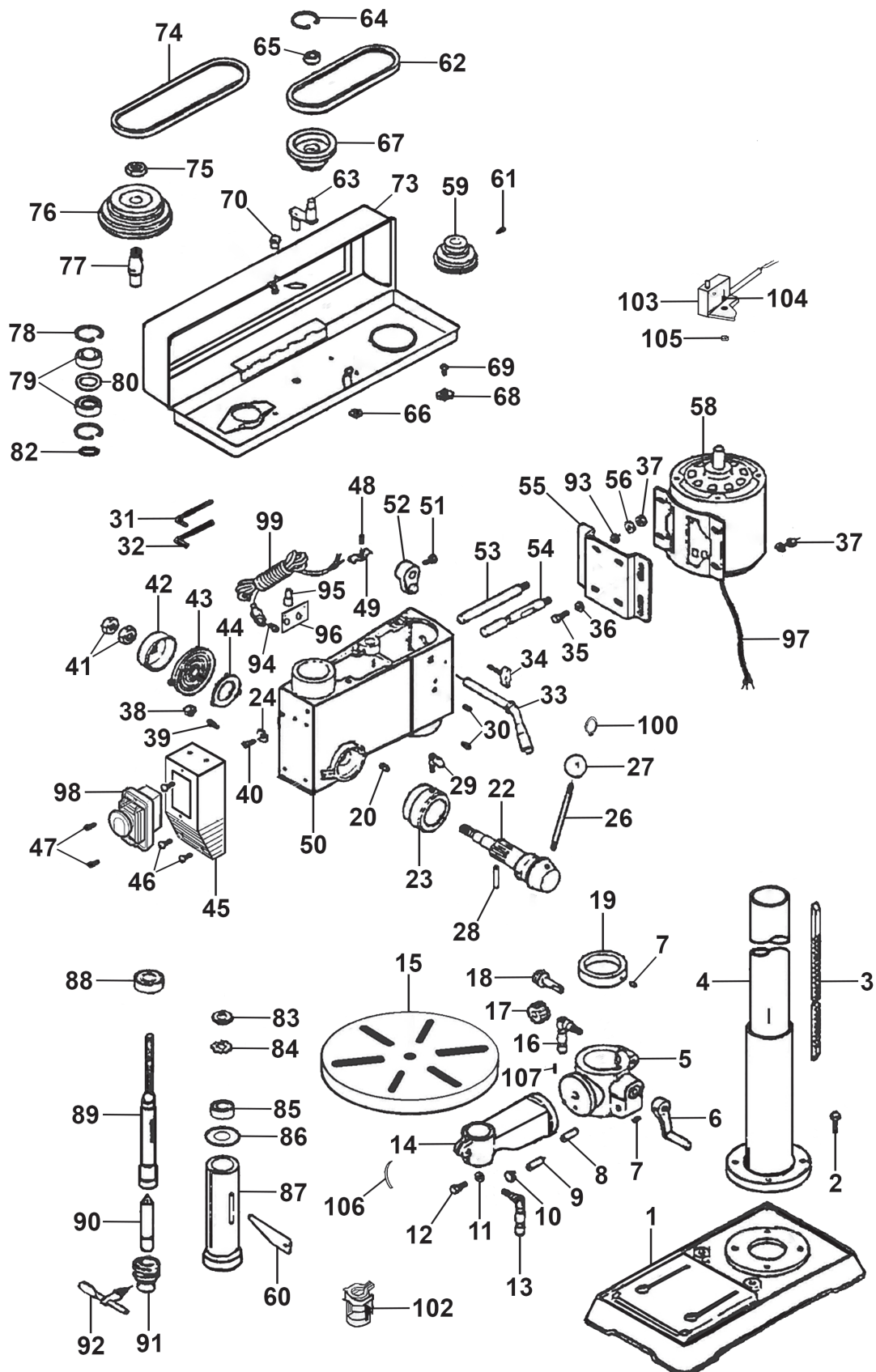


Pillar Drill Bench 16-Speed 1085mm Height 750W/230V

Model No. GDM180B.V2





THE TOOL COMPANY

PARTS INFORMATION

Pillar Drill Bench 16-Speed 1085mm Height 750W/230V

Model No. GDM180B.V2

Item	Part No.	Description
1	GDM180BX/001	Base
2	SS1040.S	Hex Head Set Screw M10 X 40 Zinc
3	GDM180BX/003	Rack
4	GDM180BX/004	Column, (w/Base, D: 160) L: 830 D: 80
5	GDM200FX/005	Bracket, Table Arm, Square Slot, W: 150 H: 100 D: 80
6	GDM92B/12	Handle
7	GSM610.S	Grub Screw M6 X 10 (Single)
8	GDM180BX/008	Shaft
9	GDM92B/80	Pin
10	SN6.S	Steel Nut M6 Zinc
11	FWM10.S	Flat Washer M10 Zinc
12	SCB1230.SB	Socket Cap Bolt M12 X 30mm Black
13	GDM92B/15A	Table bolt
14	GDM180BX/014	Table Arm, Long L: 250 W: 90 D: 45 (16mm Bore)
15	GDM180BX/015	Table
16	GDM160FX/016	Clamp Bolt
17	GDM200FX/017	Gear 14t 31.9mm Dia X 18.2mm thick
18	GDM200FX/018	Worm Gear
19	GDM200FX/019	Rack Ring
20	GDM160FX/020	Spring Pin M6.4 X 20
22	GDM200FX/022	Feed Shaft
23	GDM200FX/023	Scale Ring
24	GDM160FX/024	Washer
26	GDM200FX/026	Handle
27	GDM200FX/027	Knob, Plastic, Spherical, OD: 33mm, M10 Threaded Female Fitting
28	GDM160FX/028	Spring Pin M5.4 X 20
29	GDM92B/29	Clamp Bolt
30	GDM160FX/030	Set Screw
31	GDM92B/37	Hex.Key
32	GDM92B/38	Hex.Key

Item	Part No.	Description
33	GDM200FX/033	Shifter Bar
34	GDM160FX/034	Slide Bar Bolt
35	SS830.S	Hex Head Set Screw M8 X 30 Zinc
36	FWM8.S	Flat Washer M8 Zinc
37	SN8.S	Steel Nut M8 Zinc
38	SN10.S	Steel Nut M10 Zinc
39	GDM160FX/039	Set Screw
40	MSP510.S	Machine Screw Pan Head Phillips M5 x10mm
41	GDM92B/47	M12 x 1.5 Fine Pitch Half Nut
42	GDM160FX/042	Spring Cap
43	GDM160FX/043	Torsion Spring
44	GDM160FX/044	Spring Cover
45	GDM200FX/045	Switch Box
46	SCB1230.SB	Socket Cap Bolt M12 x 30mm Black
47	GDM92B/49	Screw 6 x 1/2" AB Pan Self Tap Supadrive BZP
48	MSP410.S	Machine Screw Pan Head Phillips M4 X 10mm
49	GDM92B/51	Wire Clamp
50	GDM180BX/050	Body
51	SS815.S	Hex Head Set Screw M8 X 15 Zinc
52	GDM160FX/052	Shifter
53	GDM160FX/053	Slide Bar
54	GDM160FX/054	Slide Bar
55	GDM200FX/055	Motor Base
56	FWM8.S	Flat Washer M8 Zinc
58	GDM180BX/058	Motor
59	GDM180BX/059	Motor Pulley
60	GDM92B/79	Wedge
61	GDM92B/60	Headless Set Screw 1/4" UNC x 3/8"
62	V/M24	V-Belt (id-600) M24
63	GDM200FX/063	Centre Shaft
64	GDM160FX/064	Internal Circlip 37.5mm OD.
65	B/6202-2RS	Bearing 6202-2rs



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Important: No liability is accepted for incorrect use of product. Spare parts must be fitted by a competent person.



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THE TOOL COMPANY

PARTS INFORMATION

Pillar Drill Bench 16-Speed 1085mm Height 750W/230V

Model No. GDM180B.V2

Item	Part No.	Description
66	GDM160FX/066	Rubber Washer
67	GDM180BX/067	Centre Pulley(12 speed)
68	FWM6.S	Flat Washer M6 Zinc
69	MSP612.S	Machine Screw Pan Head Phillips M6 X 12mm
70	FWM5.S	Flat Washer M5 Zinc
73	GDM180BX/073	Pulley Cover
74	V/M27	V-belt (id-670) M27
75	GDM200FX/075	Pulley Nut
76	GDM180BX/076	Spindle Pulley(12 speed)
77	GDM200FX/077	Pulley Insert
78	GDM180BX/078	Circlip
79	B/6205-2RS	Bearing 6205-2rs
80	GDM180BX/080	Spacer
82	GDM180BX/082	Internal Circlip 56.0mm OD.
83	GDM180BX/083	Nut
84	GDM200FX/084	Washer With 11 Tabs
85	B/6204ZZ	Bearing 6204zz
86	GDM180BX/086	Washer Rubber Black M50
87	GDM180BX/087	Spindle Sleeve
88	B/6203-2RS	Bearing 6203-2rs
89	GDM180BX/089	Spindle
90	GDM180BX/090	Arbor (s)

Item	Part No.	Description
91	GDM180BX/091	Chuck B22 5-20mm
92	GDM92B/44	Chuck Key, T-Shape, 8mm
93	GDM160FX/093	Washer
94	MSP512.S	Machine Screw Pan Head Phillips M5 X 12mm
95	GDM160FX/095	Wire Connector
96	GDM160FX/096	Cover
97	GDM160FX/097	Wire
98	GDM92B/50	Switch (Front Mount With Emergency Stop)
99	GDM180BX/099	Plug
100	GDM200FX.100	C-Clip
102	DPG230	Drill Press Guard Ø75mm
103	GDM200FX.103	Micro Switch Assembly
104	GDM200FX.104	Screw M6x12
105	GDM200FX.105	Nut
106	GDM200FX.106	Angle Rule
107	GDM200FX.107	Zero Rule
--	GDM180BX/067A	Centre Pulley(16 speed) (Not Shown)
--	GDM180BX/076A	Spindle Pulley(16 speed) (Not Shown)



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